GR86

Front & Rear Set Mudflaps

Installation Instructions

Model year:	As from 2022/03
Vehicle code:	ZN8-A***
Part number:	PK389-18N00-EP

Manual reference number: AIM 005 061-1

Revision Record

Rev. No.	Date	Page	Step	Remarks
⚠1	05.07.23	All		Update to new standards

KIT CONTENT

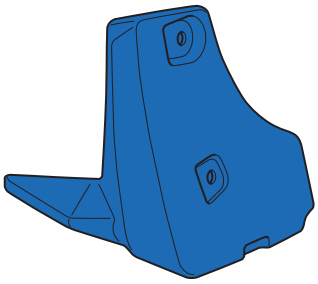
PK389-18N00-EP

CHECK SHEET

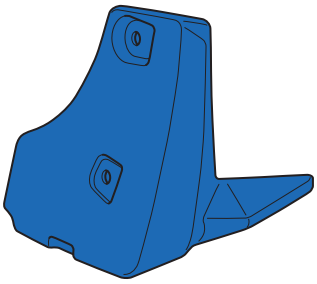
A

FRONT SET





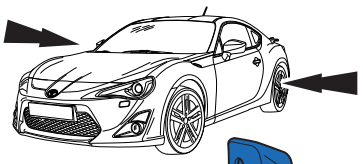
1x

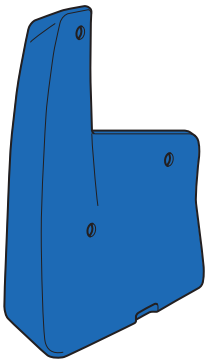


1x

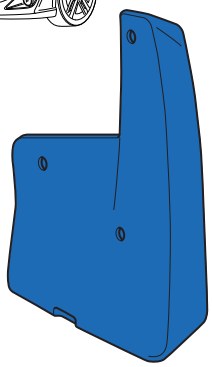
B

REAR SET



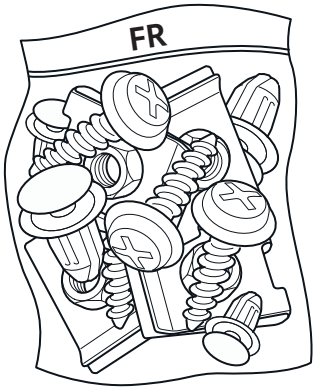


1x

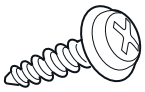


1x

C



C1



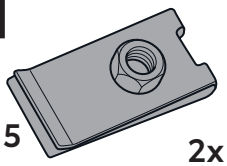
M5x20mm 6x

C2



M5 2x

C3



M5 2x

C4

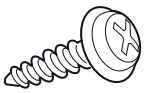


M5 2x

D



D1



M5x20mm 4x

D2



M5

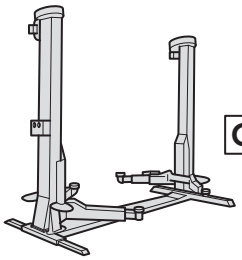
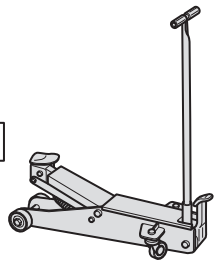
4x

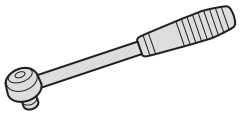
D3

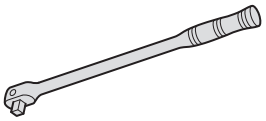


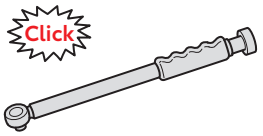
4x

TOOLS


OR


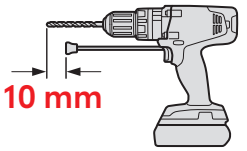


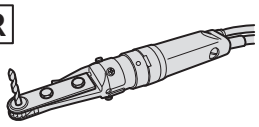




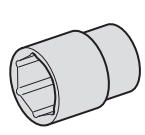
Cobalt Drill bits
Ø3 mm
Ø6 mm
Ø8 mm

Cobalt Drill bits
Ø3 mm
Ø6 mm
Ø8 mm

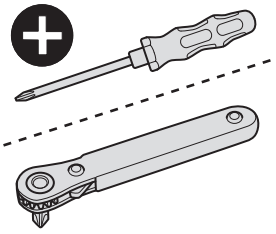


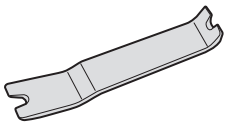
OR


10 mm
21 mm

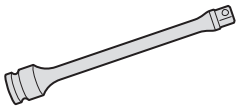


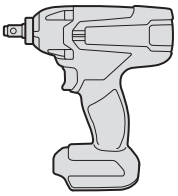
PH2



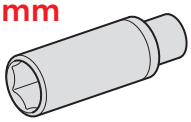


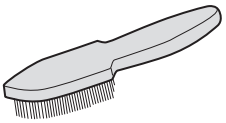
Torque stick
100Nm

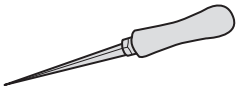




21 mm







CONSUMABLES

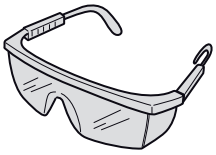
CLEANER / DEGREASER SPRAY



AIM 003 516-*



PERSONAL PROTECTION EQUIPMENT



GENERAL

Info





Material Safety Data Sheet





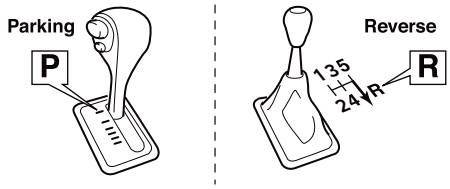
Technical Data Sheet

INSTALLATION INSTRUCTIONS

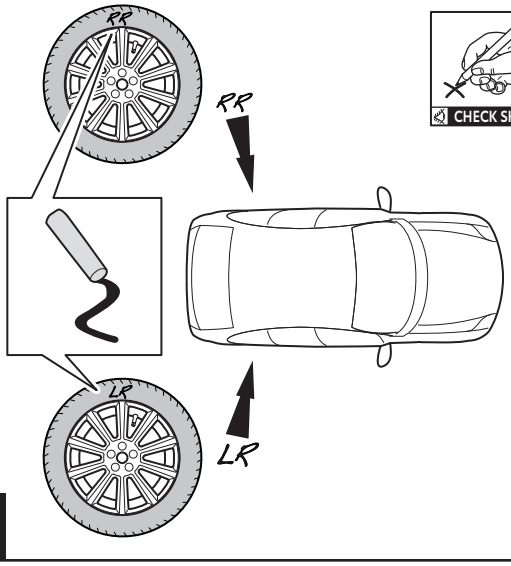
ALTERNATE 1

STANDARD 5

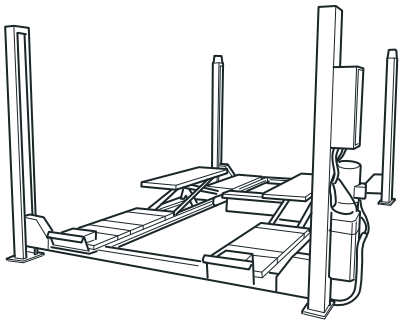


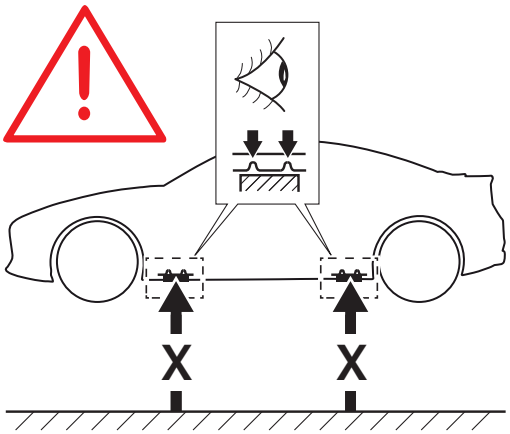


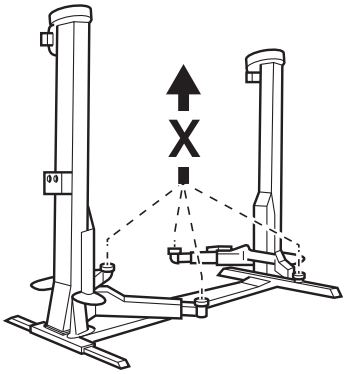
1



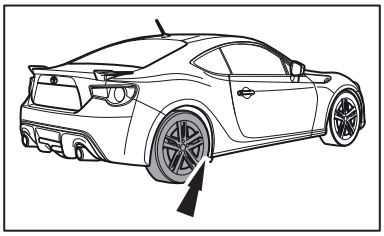
2

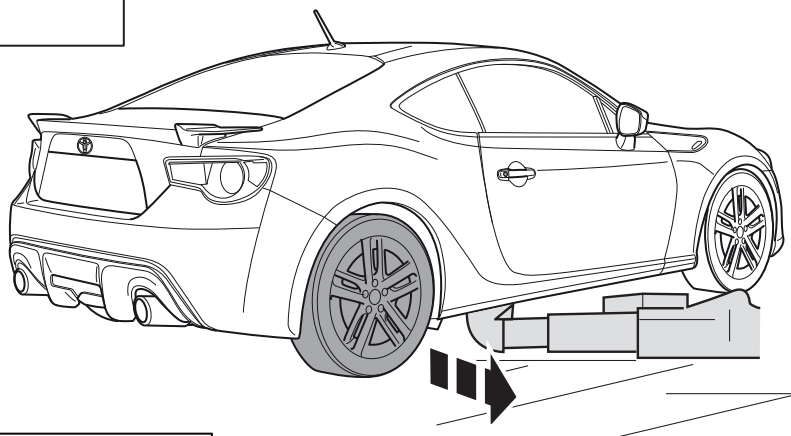


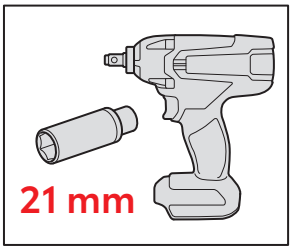




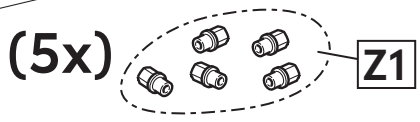
3



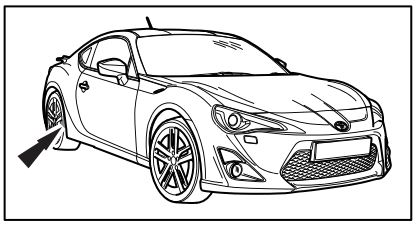


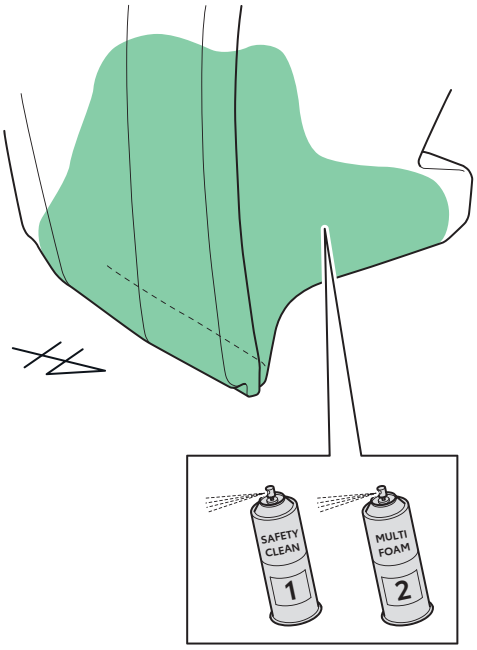


AIM 004 425 - *

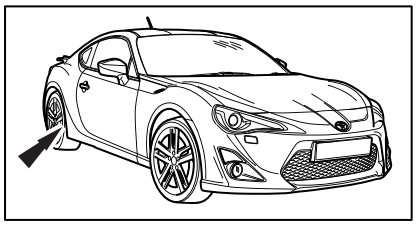


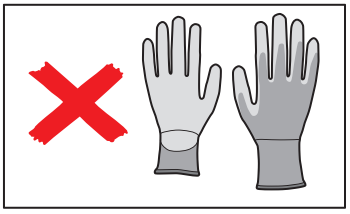
4

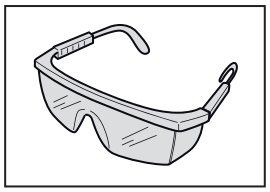




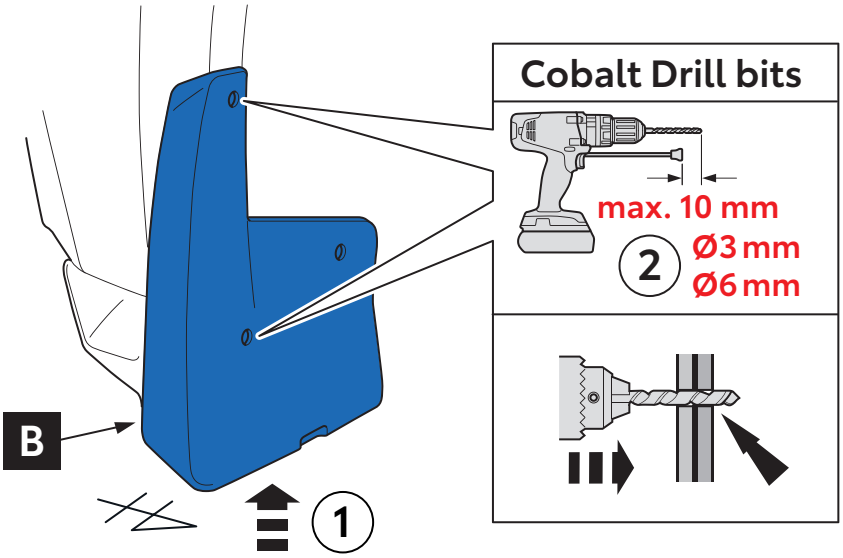
5



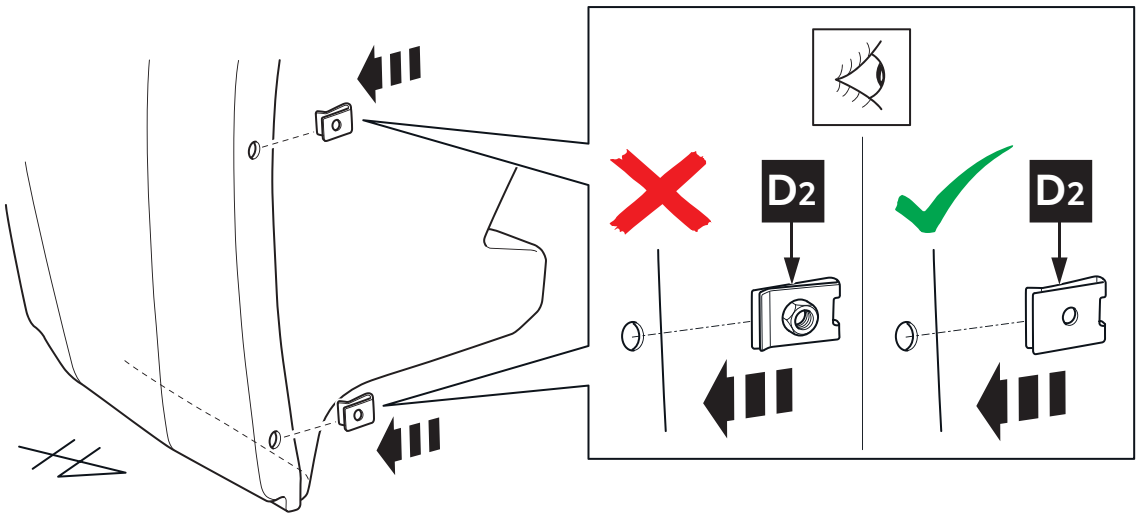




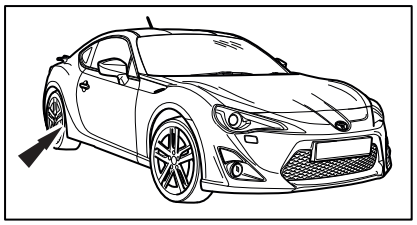
ALTERNATE METHOD	STANDARD METHOD
Cobalt Drill bits Ø3 mm Ø6 mm	Cobalt Drill bits Ø3 mm Ø6 mm
10 mm	OR



6



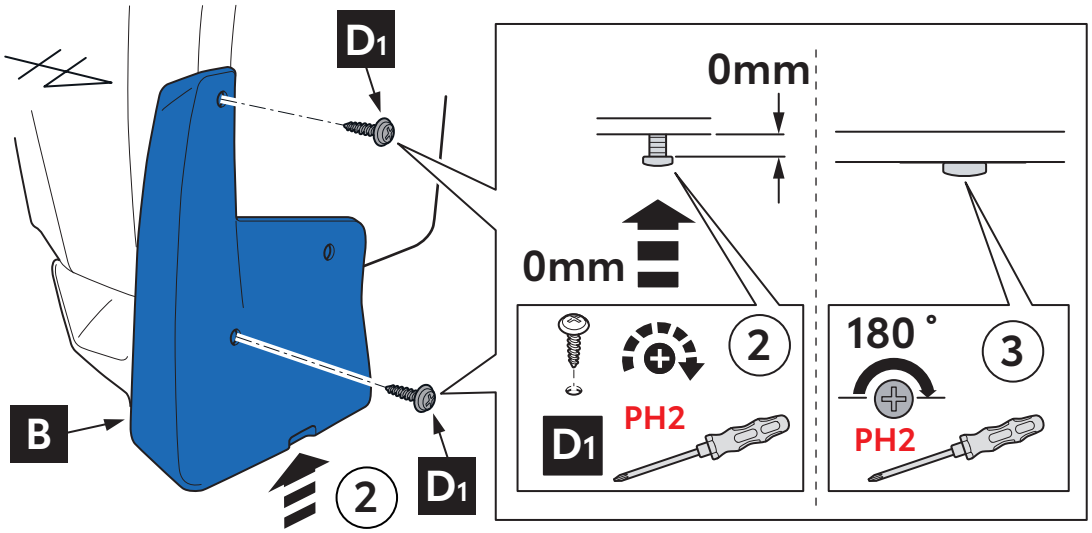
7



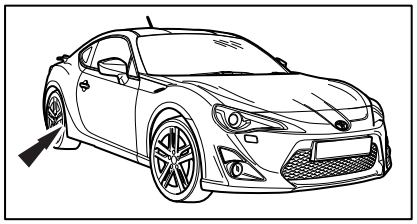
CHECK SHEET

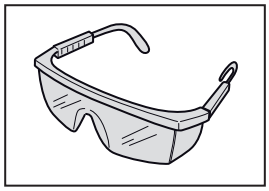
ALTERNATE METHOD

STANDARD METHOD

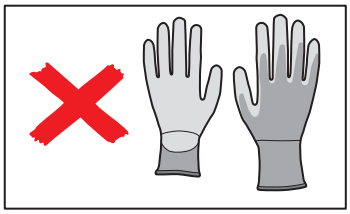


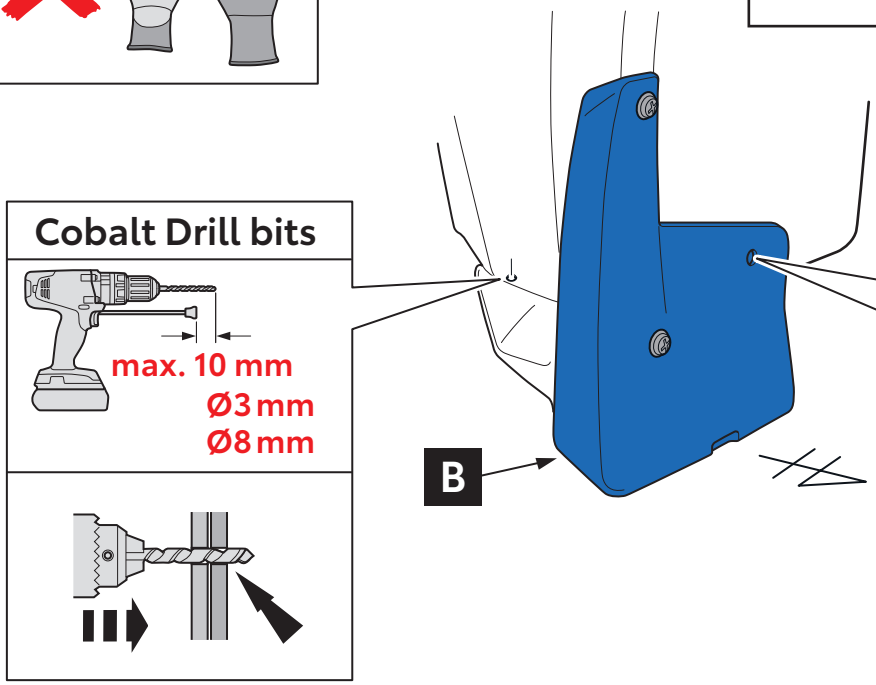
8



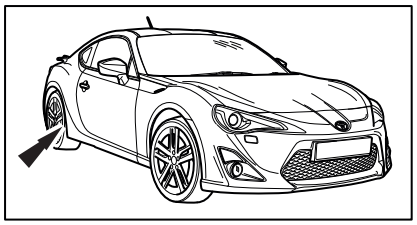


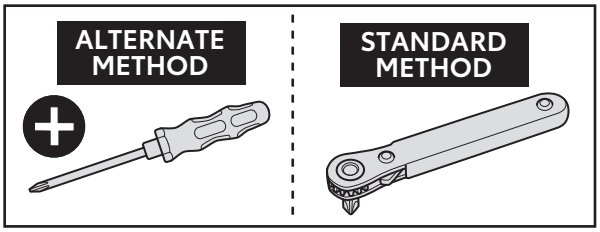
ALTERNATE METHOD	STANDARD METHOD
Cobalt Drill bits Ø3 mm Ø8 mm	Cobalt Drill bits Ø3 mm Ø8 mm
10 mm	OR



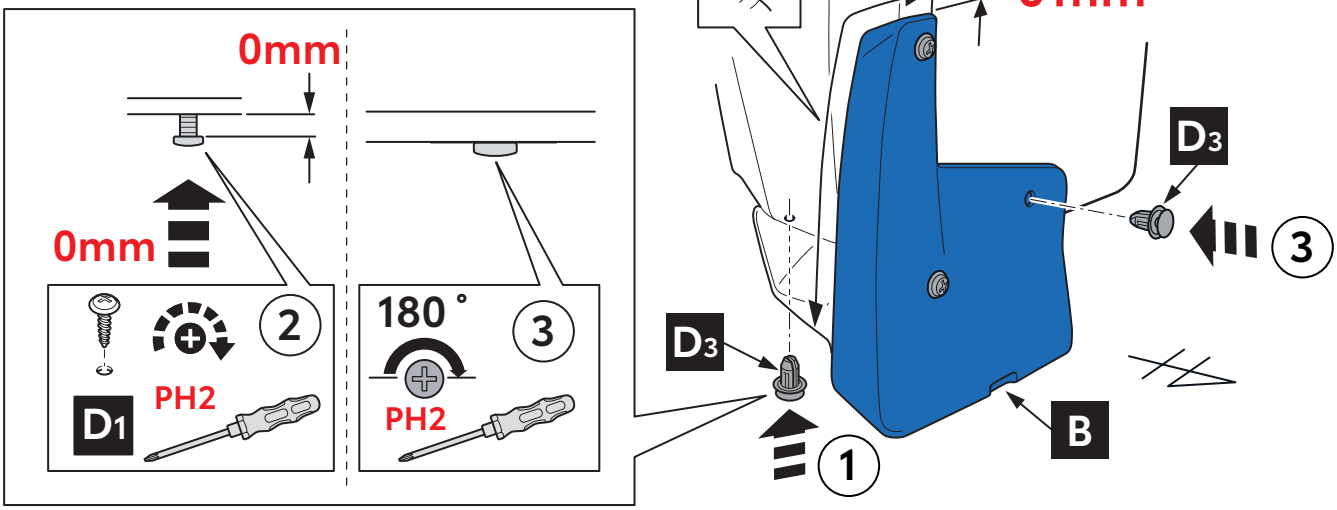


9



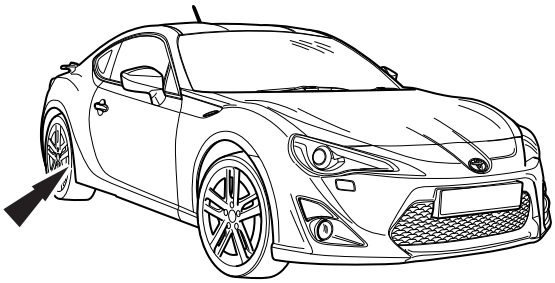


CHECK SHEET



10

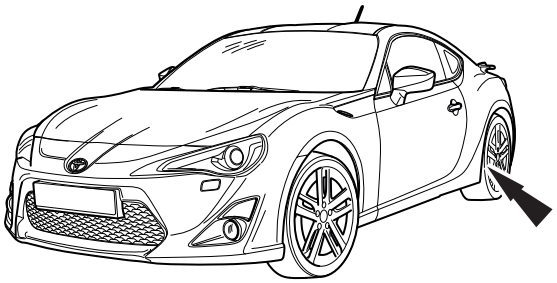
INFO



5 → 10

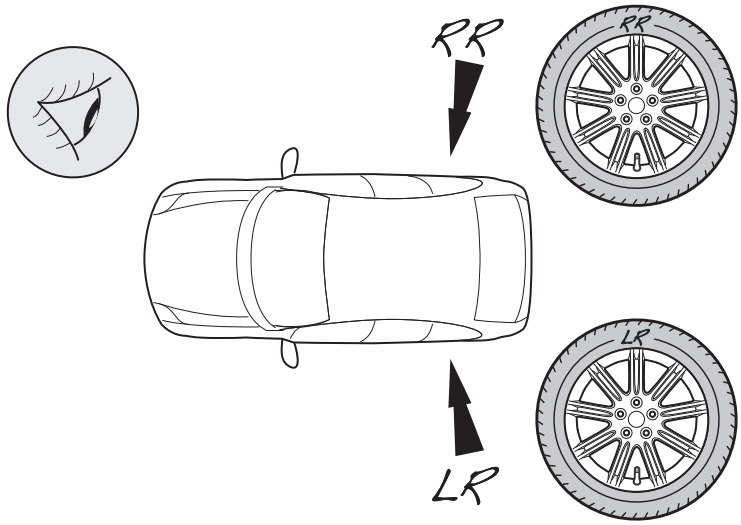
RHS

=



5 → 10

LHS

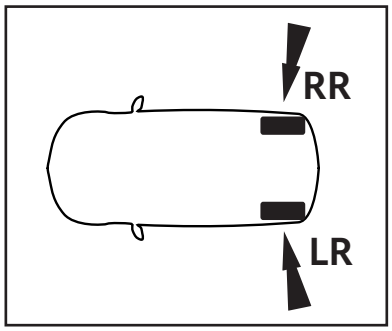


ALTERNATE

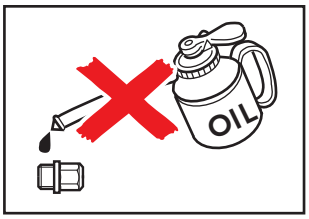
11

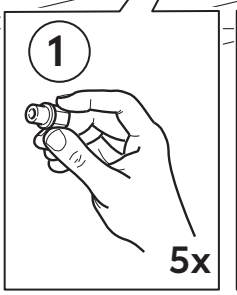
STANDARD

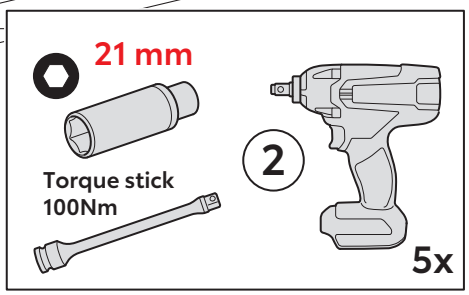
14



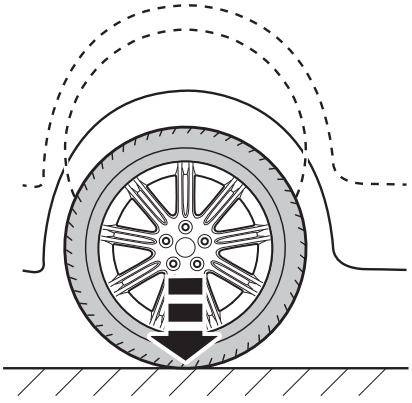
(2x)



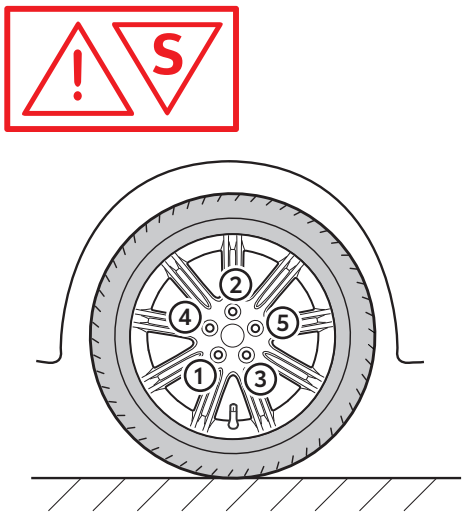




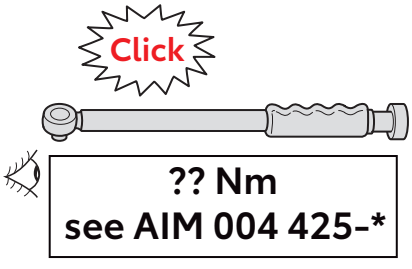
11



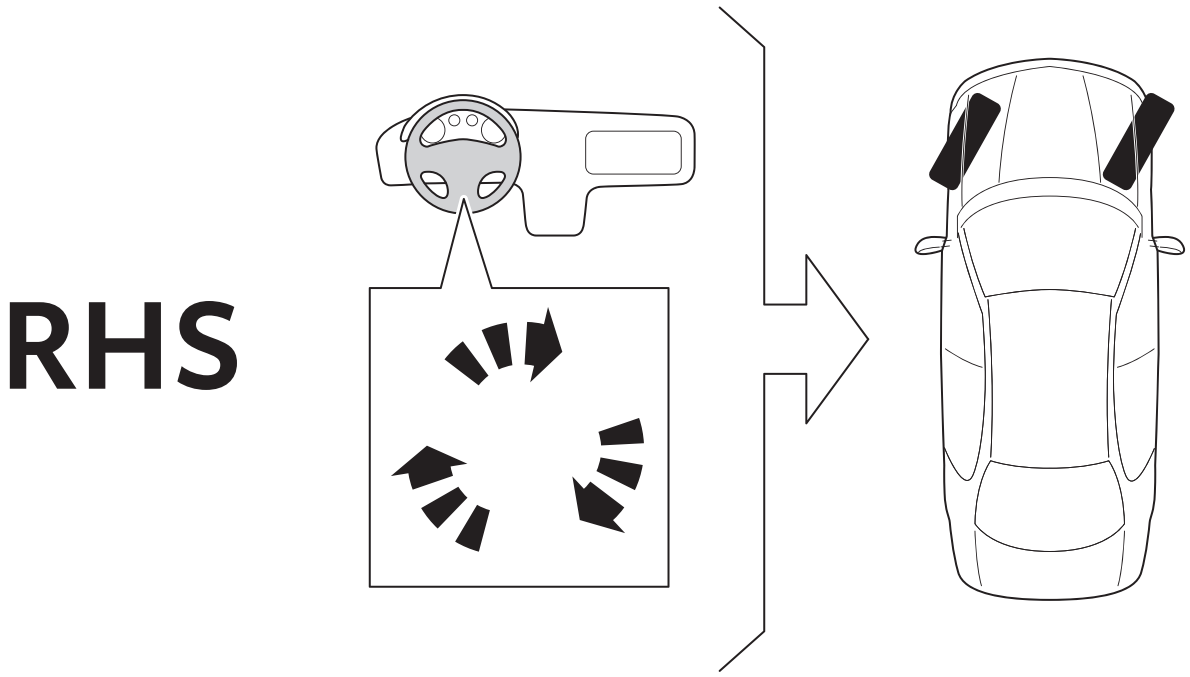
12



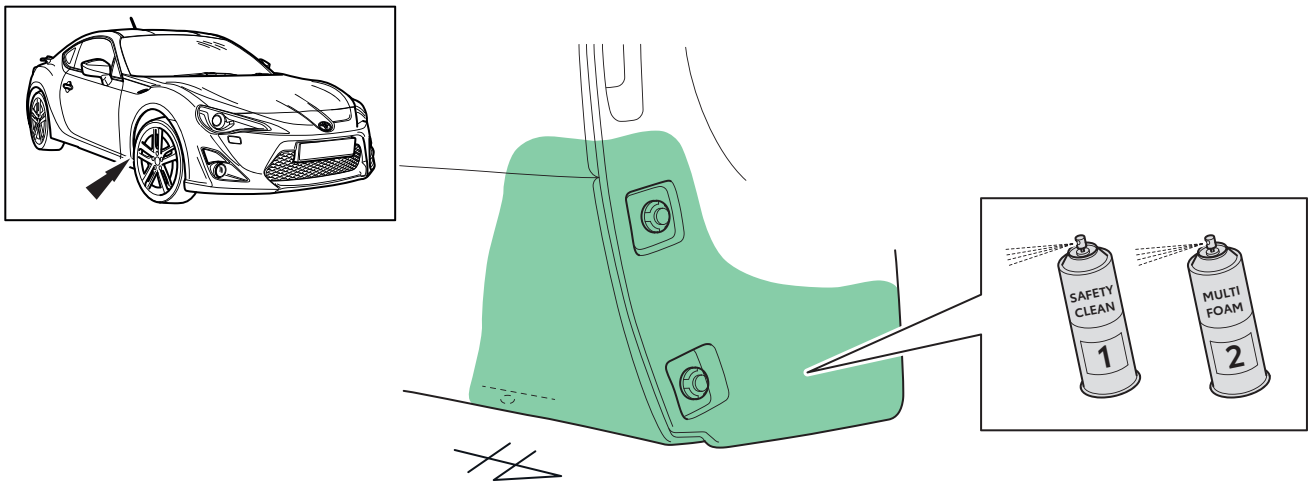




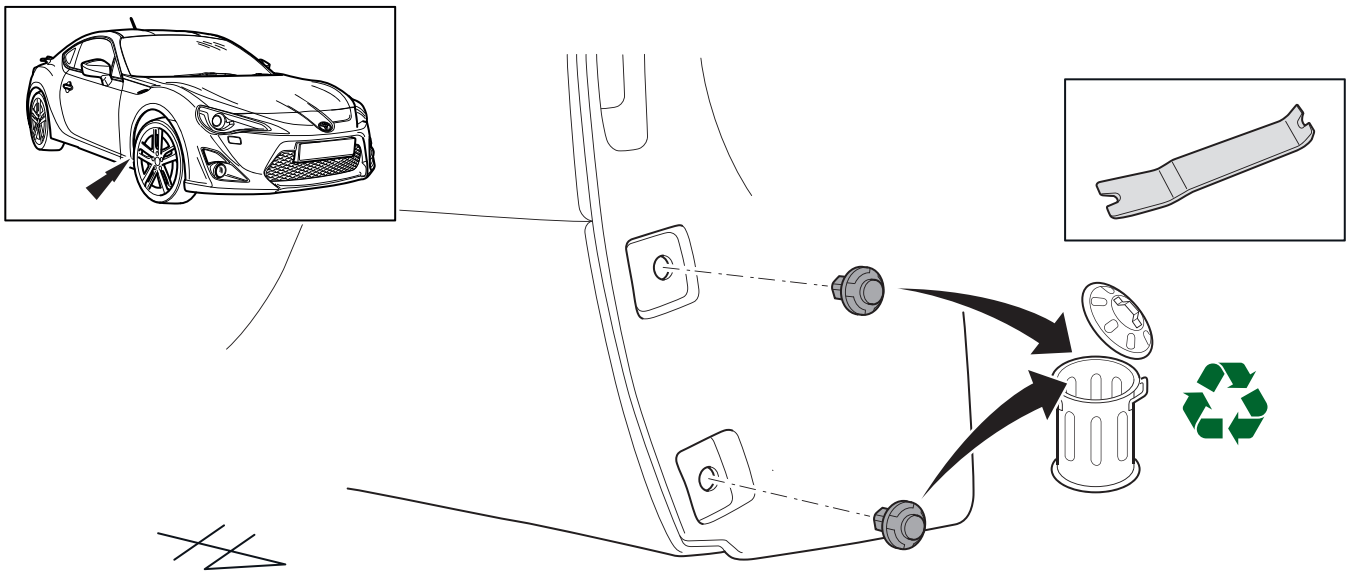
13



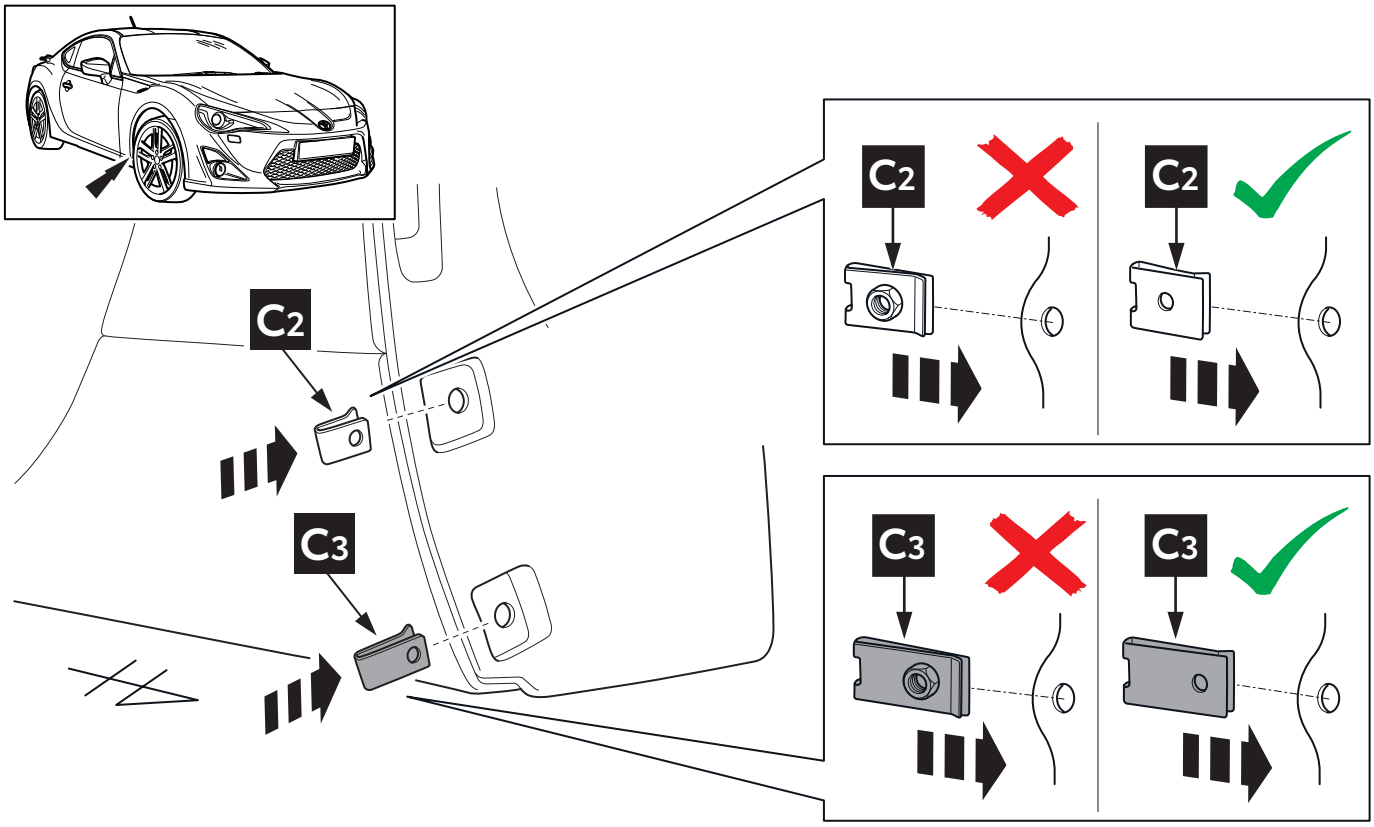
14



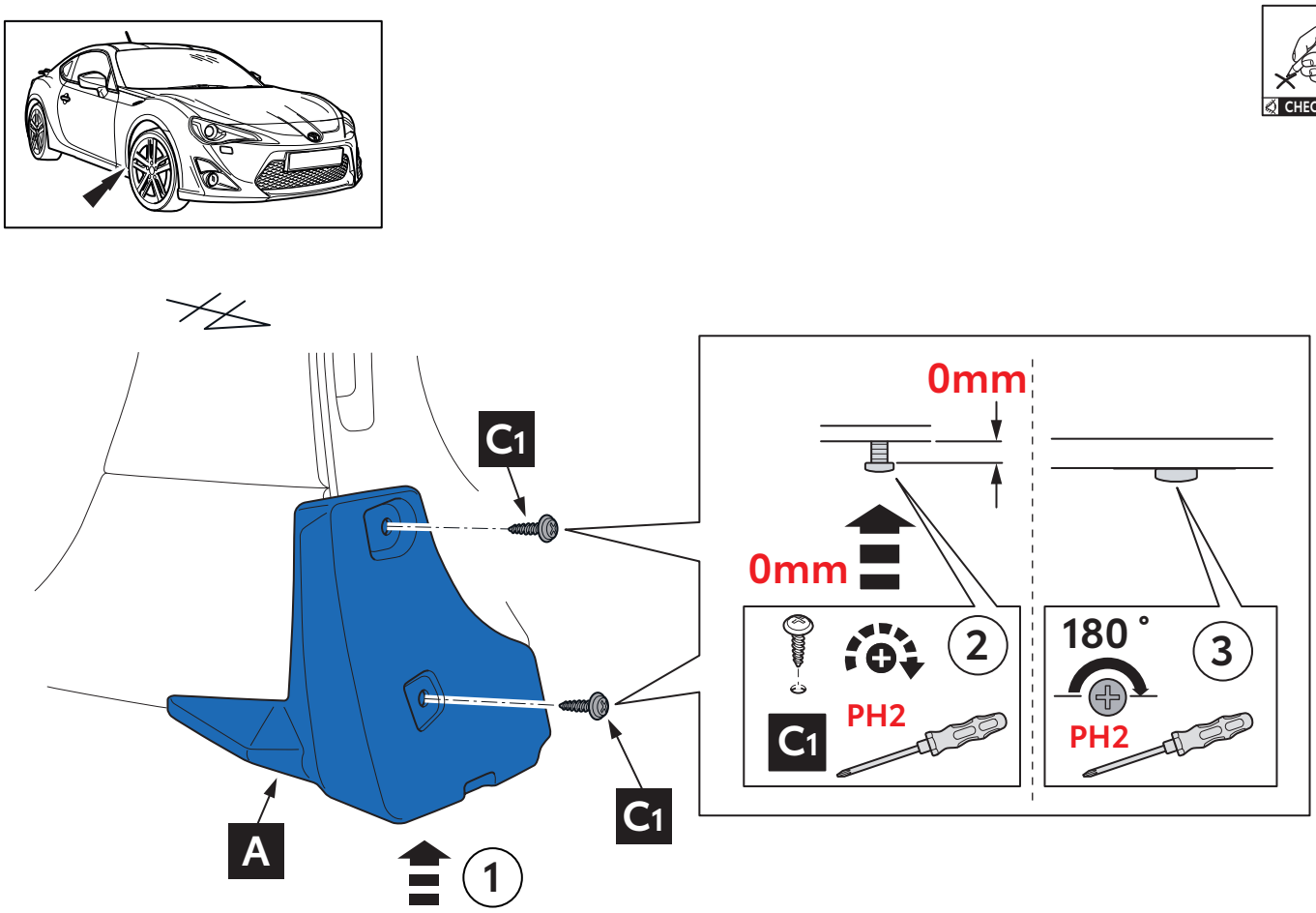
15



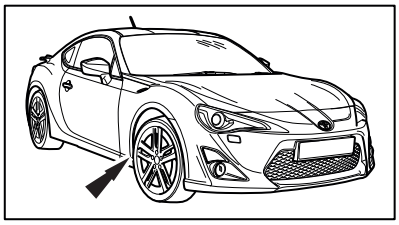
16

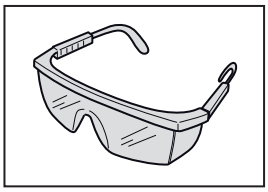


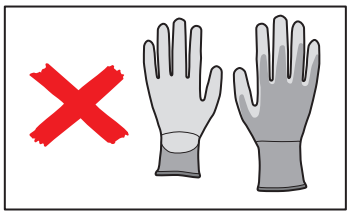
17

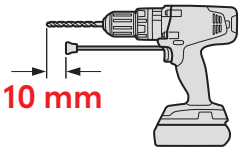
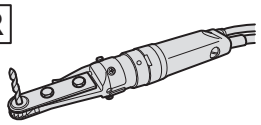


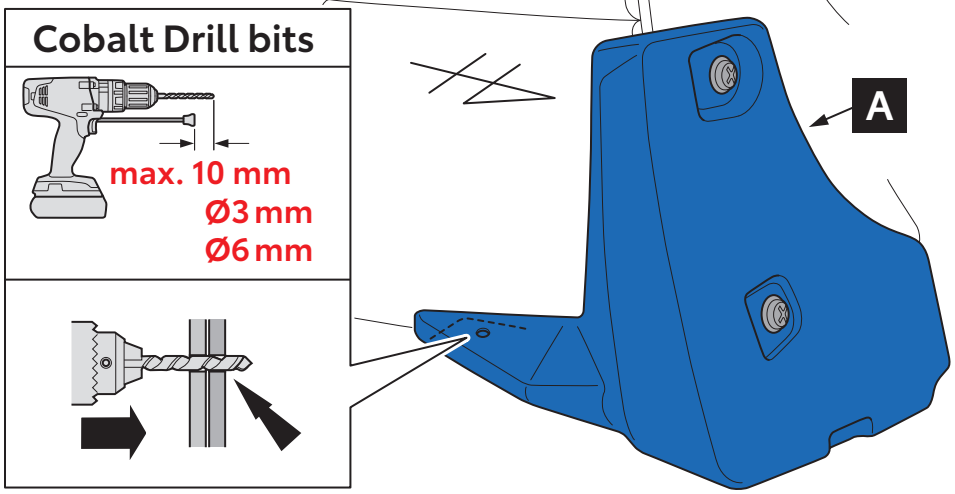
18



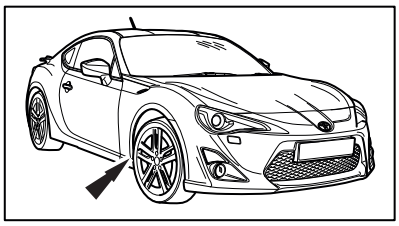


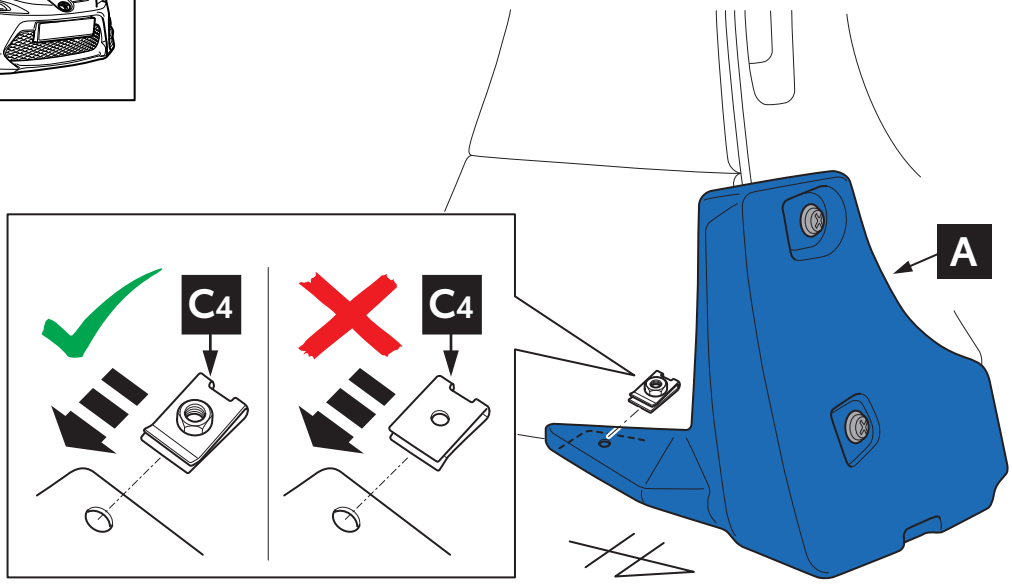


ALTERNATE METHOD	STANDARD METHOD
Cobalt Drill bits Ø3 mm Ø6 mm	Cobalt Drill bits Ø3 mm Ø6 mm
	OR 

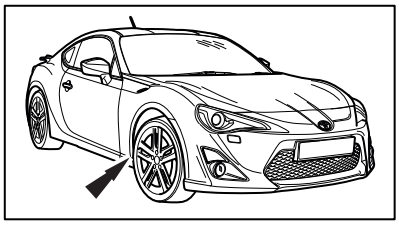


19

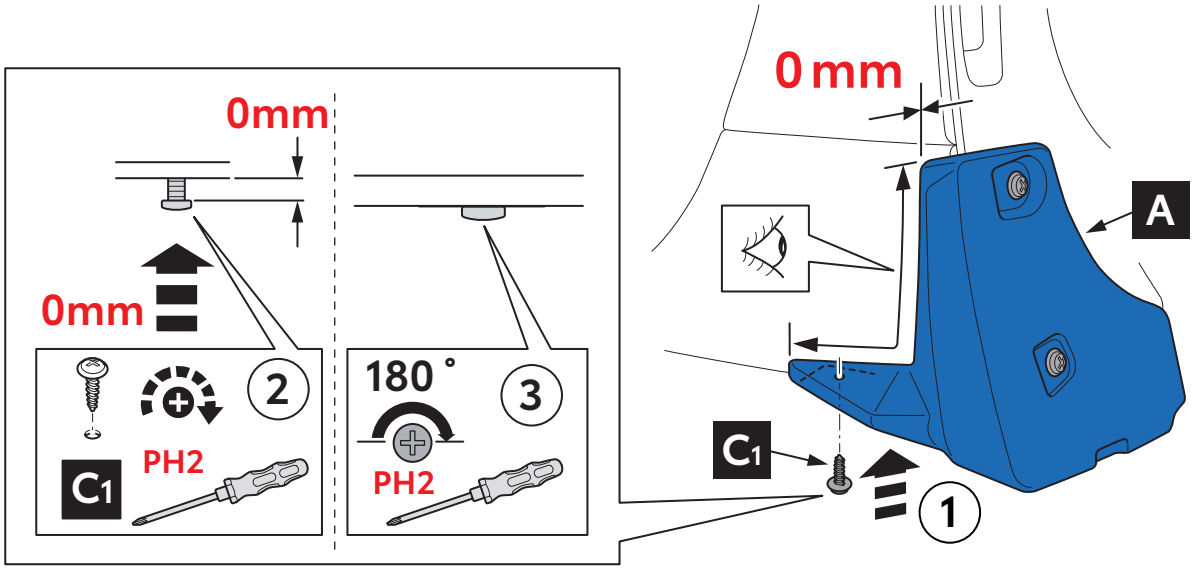




20

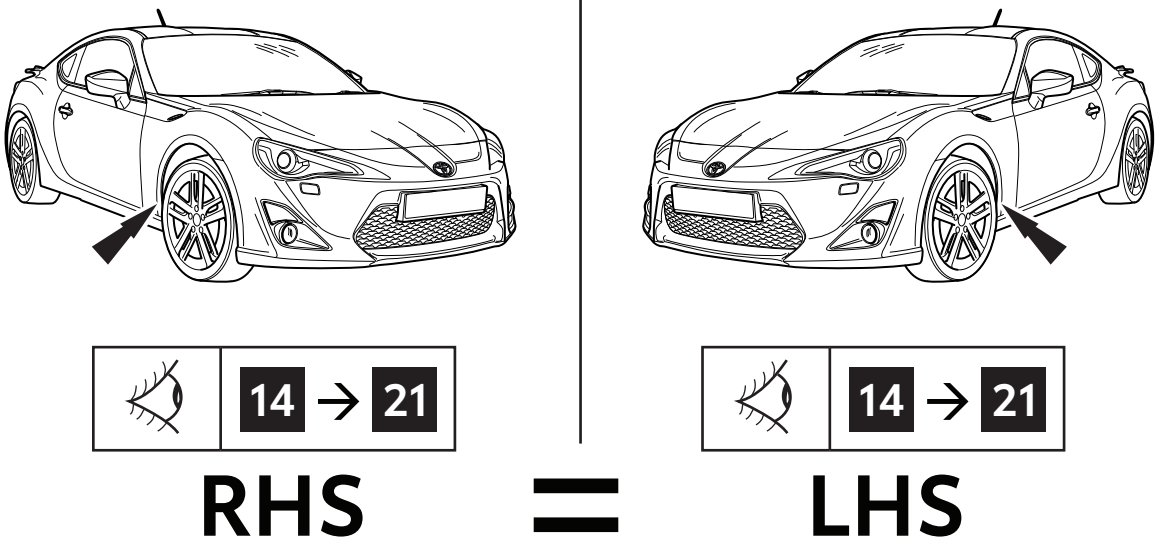



CHECK SHEET


0mm
0mm
2
C1
PH2
180 °
3
PH2
0 mm
A
C1
1

21

INFO


14 → 21
14 → 21
RHS
=
LHS

CHECK SHEET

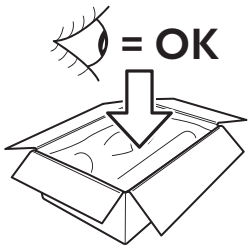
Front & rear set mudflaps

Model/Year GR86
As from 2022/03

VINn° ☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐☐

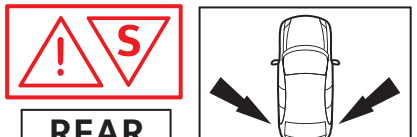
DURING INSTALLATION

1



P/N = OK ☐

2



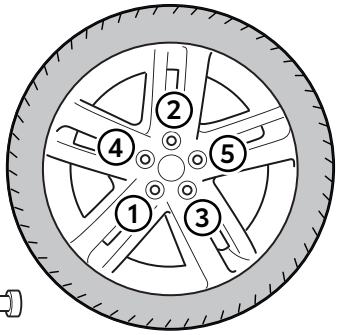
REAR

?? Nm

AIM 004 425*



Serial Number ☐

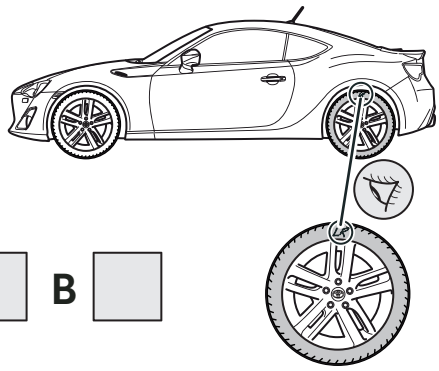


A ☐ B ☐



=A =B

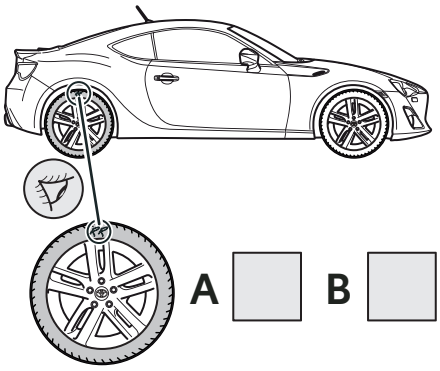
3



A ☐ B ☐

LR =LR=OK

4

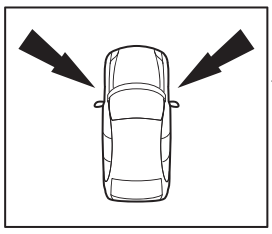


A ☐ B ☐

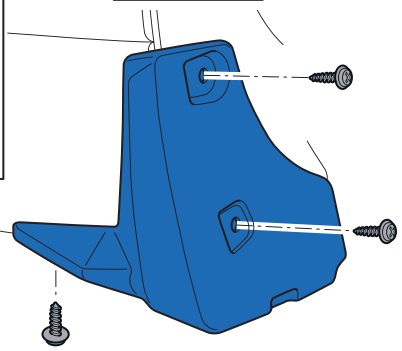
RR =RR=OK

AFTER INSTALLATION

1

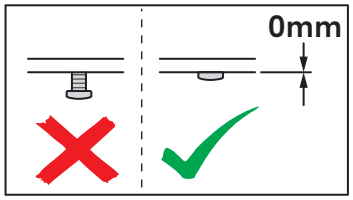


FRONT



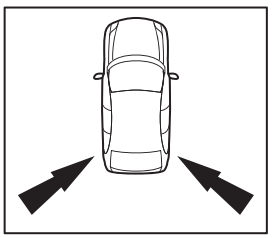


= OK

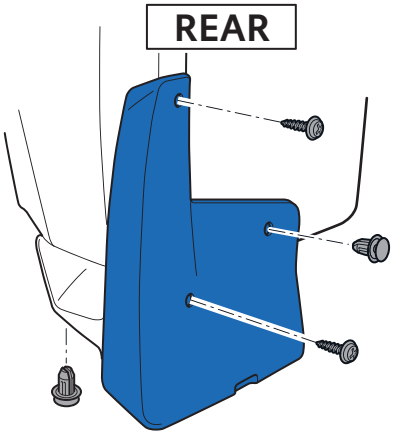


LHS ☐ RHS ☐

2

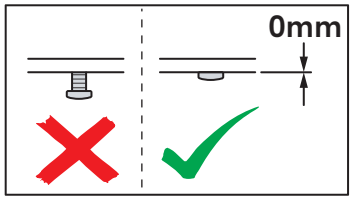


REAR



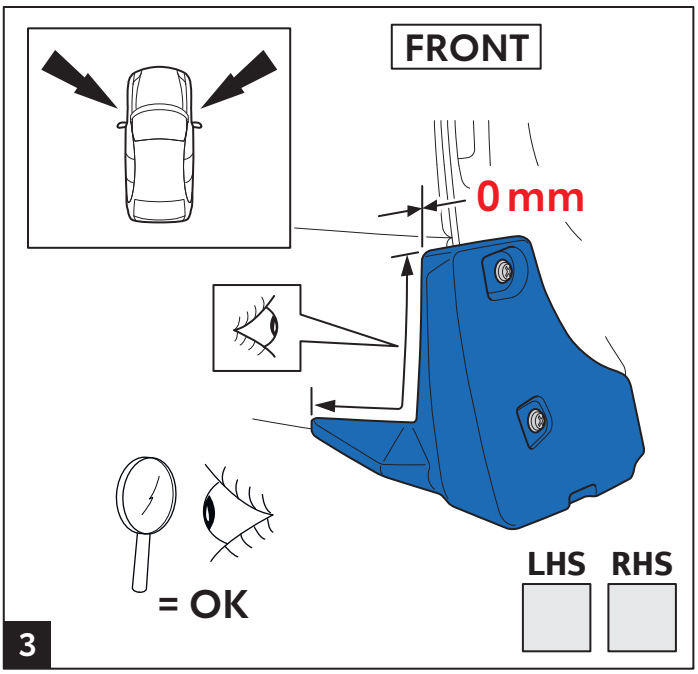


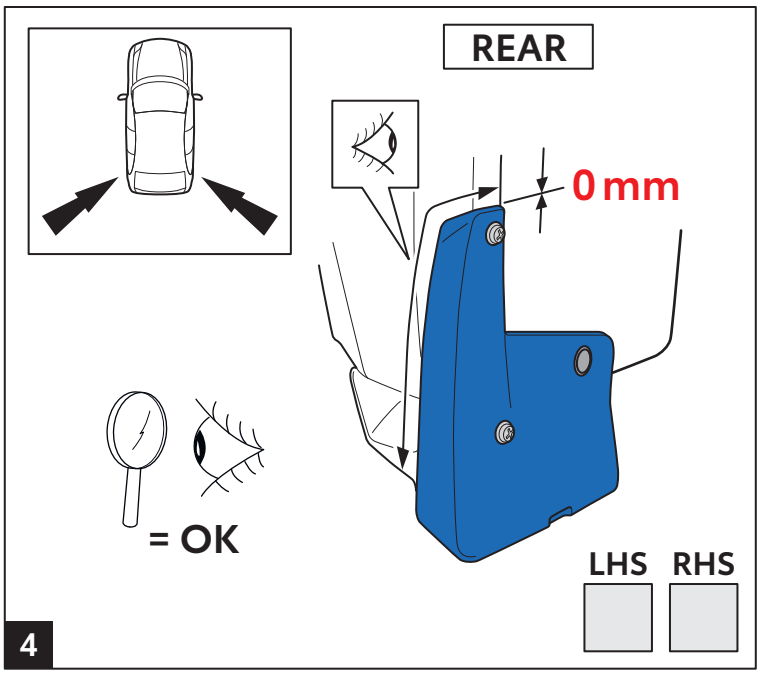
= OK

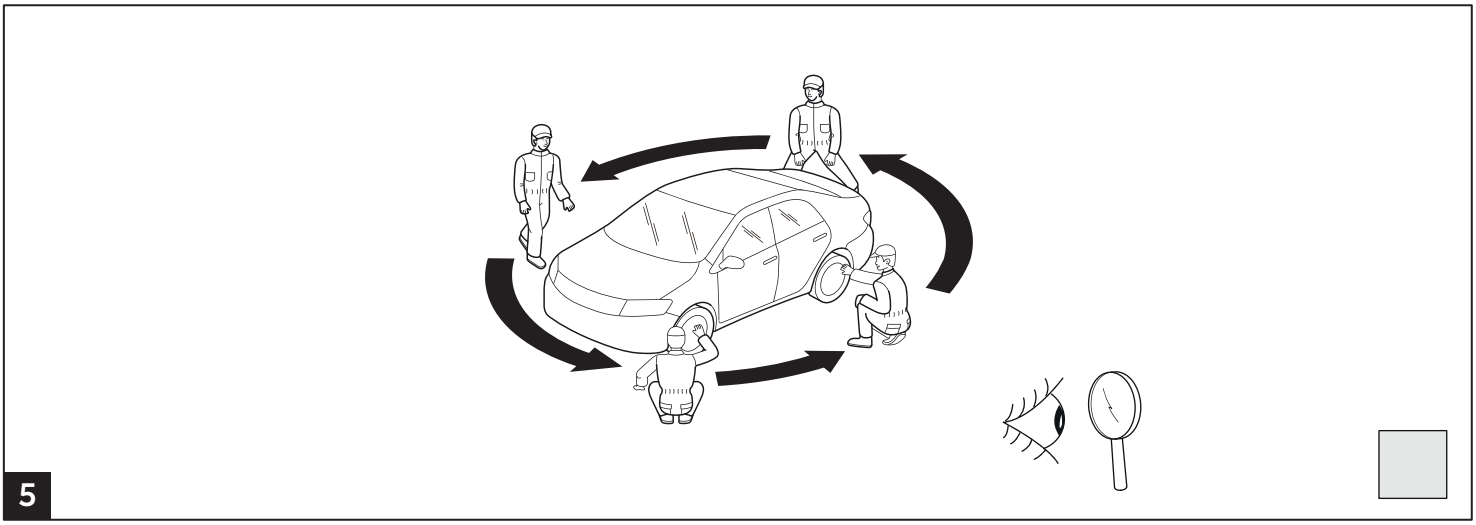


LHS ☐ RHS ☐

AFTER INSTALLATION







Installation Date:	Technician Name & Signature:	Stamp:
. . / . . /		